



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW7105G00231-3G-29
Job Sheet 172705



Part No: RBW7105G00231-3G-29

Job Qty: 6 ea

Part Name: Emblem



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RBW7105G00231-3G-27 Rev 10 IPP Rev A 18.01.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		2/28/18	0.00	0.00	Purchasing		AT 19/03/04
110	Packaging	6 pcs		2/28/18	0.00	0.00	Packaging2		AT 19/03/04
120	QC	6 pcs		2/28/18	0.00	0.00	QC6		38
130	Packaging	6 pcs		2/28/18	0.00	0.00	Packaging3-1		MAR 06 2018
140	QC21-SA	6 Ea		2/28/18	0.00	0.00	QC21		MAR 12 2018

Part Op Descriptions: 100 - 1--Issue P/O to Studio Letterage; P/O 039096 2-Fabricate as per DWG.
 exp: 19/03/04
 FEB 23 2018
 218

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW7105G00231-3G-29P	Emblem	6 (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW7105G00231-3G-29P	6	0	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 12:53 PM dart.lavoie.chantal

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
	Large Fab ☐	Composites ☐	Supplier ☐		

Date : _____	Step #: _____	QTY Effort: _____	MRB (QS1042) Approval _____
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Description Work Order Deviation Job No: 172705 Mfg Date: 03/04/18 Packaging Change No: Operation: Revision: SERIAL NO: RBW7105G00231-3G-29 PART NO: S047583 Emblem	Completed By _____
	Lead hand / Supervisor Approval Verification _____
	QC / QA Coordinator Approval _____

Root Cause			
Environment ☐	No Re-verification ☐		
Design ☐	Operator ☐		
Doc/Data ☐	Offset/Setup ☐		
Equip/Tooling ☐	Supplier ☐		
Handling/Pre ☐	Training ☐		
Material ☐	Use for Testing ☐		
Internal Transport ☐	Poor Information ☐		
Tribal Knowledge ☐	Rushing ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		
OTHER : _____			

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		CH'D MAX. LOAD FROM 260 KG TO 572 LBS.	5/21/2010	RJC	RW
4		CH'D MAX. LOAD EMBLEM -29	4/21/2011	RJC	RW

3/4 ARIAL FONT

(.75) MAX LOAD 260 KG / 572 LBS (13.88)

(-29)

EMBLEM

DART AEROSPACE	
TITLE AW139 ENGINE SLING	
DWG NO. RBW7105G00231-3G-29	REV 10
MAT'L VINYL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± .5°
FINISH	.X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: RJC 06/01/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: SM 06/01/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 06/05/2017	USED ON MODEL
QA APPR: JL 06/13/2017	AW139
APPROVED: JAG 06/29/2017	
SCALE 1:2	DATE 6/1/2017 SHEET 7 OF 7



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER PO039096

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039096
PO Date: 2/23/18
Due Date: 3/2/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
FEB 23 2018
conf

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBW7105G00231-3G-27P			Emblem As Per Dwg RBW7105G00231-3G-27 Rev. 10	Firmed	3/2/18	6 Ea	0 Ea	6 Ea	\$4.16666/Ea	\$25.00
Line Item Note job# 172701											
2	RBW7105G00231-3G-29P			Emblem As Per Dwg RBW7105G00231-3G-29	Firmed	3/2/18	6 Ea	0 Ea	6 Ea	\$4.16666/Ea	\$25.00
Grand Total:											\$50.00

DAS
38
9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

[Handwritten signature]
C.L.
2/23

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039096

Packing Slip N°:

W01P21965

Part N°:

Serial N°:

Description:

RBW7105600231-36-27
+ - 29

Quantity:

6 + 6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

Avery / 1 year shelf life.

APPROVAL:

Valerie Young

DATE:

Signature:

[Handwritten Signature]

March 02.18

Title:

office administrator